



DOOR OPERATOR IS 17' FROM PLATFORM SILL LINE

NOTES

1. APPROXIMATE LOCATION OF DOOR OPERATOR PIVOT SHAFT EQUALS 500 OF THE OPENING PLUS 18 INCHES FROM THE OPENING LINE.
2. REAR OPERATOR SUPPORT AND HEADER CAB SUPPLIER.
3. REAR OPERATOR SUPPORT ANGLE DRILLINGS REQUIRED WHEN ESTI FURNISHES HEADERS STARTING ON OPENING LINE PUT .250-80 TAPS ON 10 INCH CENTERS, LOCATION .750 INCH ABOVE THE DOOR TOP.
4. IF THE DOOR OPENING HEIGHT INCREASES OR DECREASES, THE 49.688 DIMENSION WILL INCREASE OR DECREASE THE SAME AMOUNT. ESTI MUST BE NOTIFIED IF THE OPENING HEIGHT IS OTHER THAN 84 INCHES.
5. 500X2500X6 EXT. REINFC. WITHED) .375-.24 TAPPED HOLES BY CAB SUPPLIER REQUIRED.
6. ALL LAPS ARE BASED ON A .750 OF A INCH.
7. ALL DIMENSIONS SHOWN IN INCHES.
8. ALL HOLES UNLESS NOTED-.201 DIA.
9. DIMENSIONS SHOWN ARE FOR A 96 INCH MAXIMUM CAB HEIGHT ONLY. IF CAB HEIGHT IS MORE THAN 96 INCHES CONTACT ESTI.
10. MINIMUM 12GA. INTERNAL REINFORCEMENT REQUIRED BEHIND ALL DOOR FACE HOLES AND KEYSLOTS.
11. DOOR BLOCK BY CAB SUPPLIER.
12. DRILLED) 3/43 HOLES 14.250 INCHES UP FROM THE TOP OF THE DOOR PANEL, AND 1 INCH IN FROM BOTH ENDS OF THE CAR HEADER PLATE.

LAP	X
500	1000
750	1250

JOB NO. _____
 JOB NAME _____
 LOCATION _____
 CUSTOMER _____
 CUSTOMER NO. _____

DATE	QTY.	ISSUED TO

OPNG	C	B	P	OPNG	C	B	P
25	18	30	15.500	37	36	36	27.500
26	18	32	16.500	38	36	38	28.500
27	18	34	17.500	39	36	40	29.500
28	36	18	18.500	40	36	42	30.500
29	36	20	19.500	41	36	44	31.500
30	36	22	20.500	42	36	46	32.500
31	36	24	21.500	43	36	48	33.500
32	36	26	22.500	44	36	50	34.500
33	36	28	23.500	45	36	52	35.500
34	36	30	24.500	46	36	54	36.500
35	36	32	25.500	47	36	56	37.500
36	36	34	26.500	48	36	58	38.500

HEADER PLATE BY CAB SUPPLIER
 ESTI INC.
 SEE NOTE NO.2

INCH DIMENSIONS TOLERANCE UNLESS SHOWN

SOURCE/SPEC#/FINISH/WT

THIS INFORMATION IS CONFIDENTIAL AND REMAINS THE PROPERTY OF ELEVATOR SOLUTIONS INTERNATIONAL INC. ITS USE, REPRODUCTION, OR DISSEMINATION WITHOUT THE EXPRESS PERMISSION OF ESTI IS STRICTLY PROHIBITED.

PLAT SCALE = 9:00

DRAWN BY LJP DATE 07/07/04

ELEVATOR SOLUTIONS INTERNATIONAL, INC. ARKANSAS CITY, KANSAS

NAME ES-1 SINGLE-SLIDE CAR DATA



C-0100a



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33	36	28	23.500	45	36	52	35.500
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