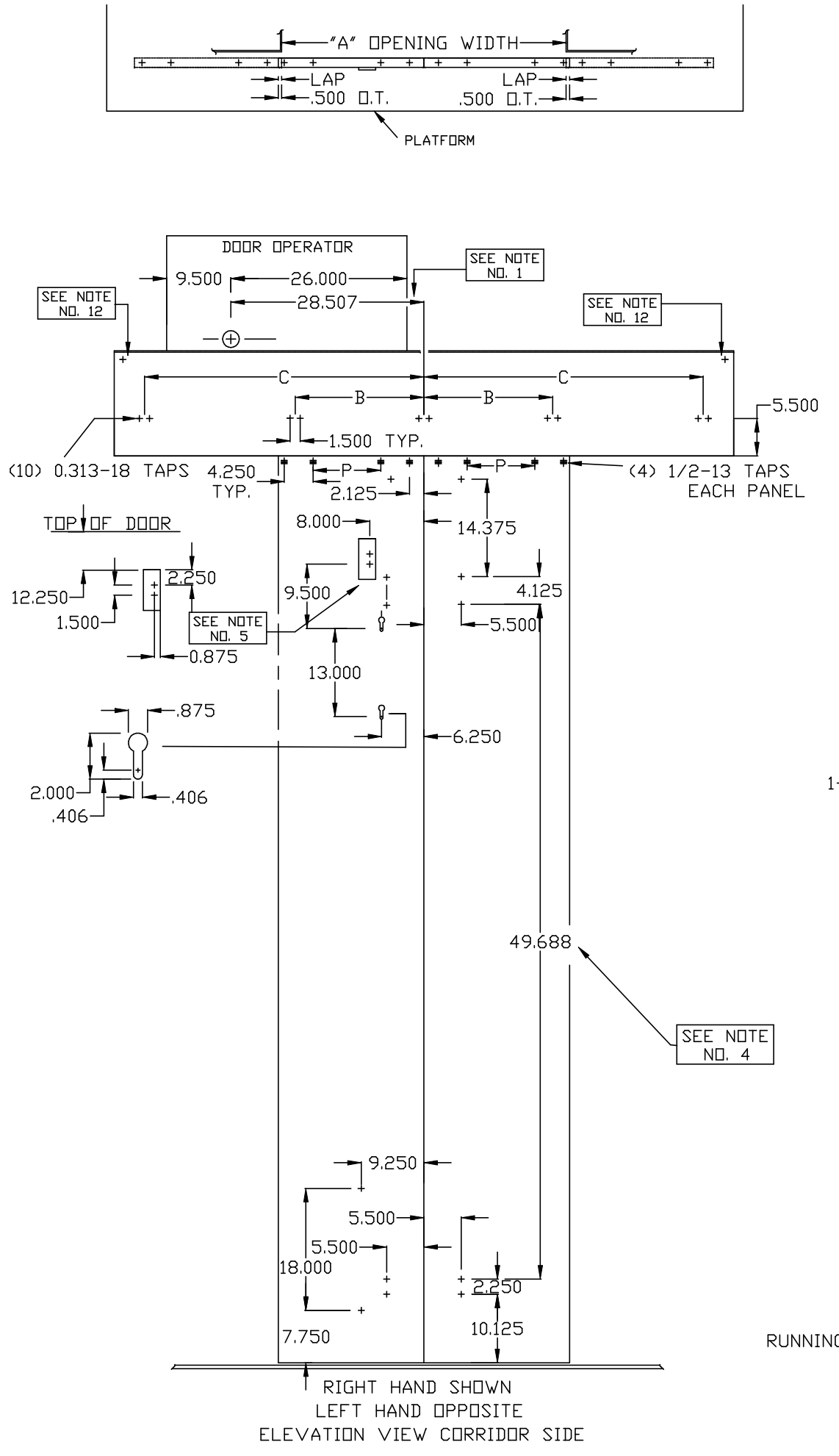

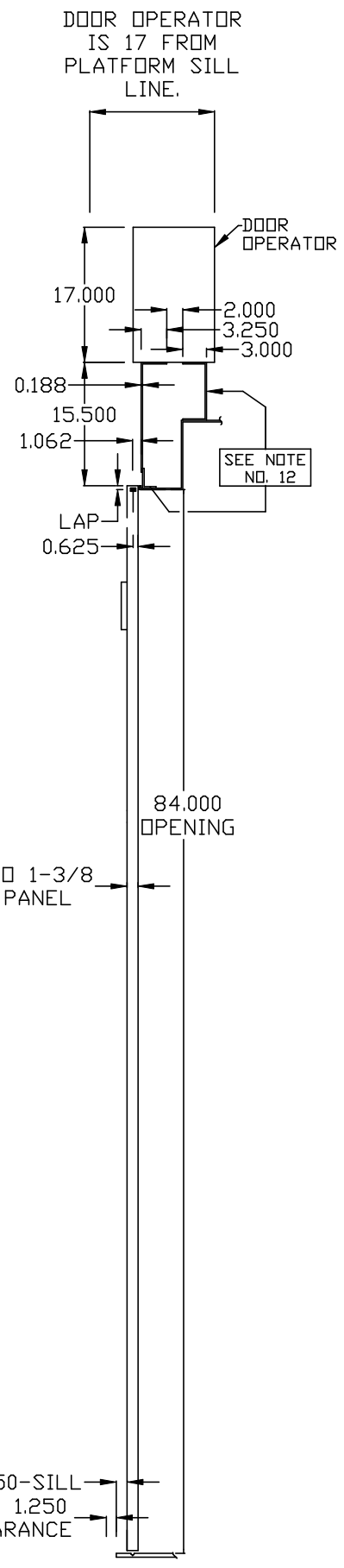

NOTES

1. APPROXIMATE LOCATION OF DOOR OPERATOR PIVOT SHAFT EQUALS .250 OF THE OPENING PLUS 18 INCHES FROM THE OPENING LINE.

2. REAR OPERATOR SUPPORT AND HEADER SUPPORT ANGLE TO BE SUPPLIED BY THE CAB SUPPLIER.

3. HEADER SUPORT ANGLE DRILLINGS (REQUIRED WHEN ESI FURNISHES HEADER) STARTING ON OPENING LINE PUT .250-20 TAPS ON 10 INCH CENTERS. LOCATION .750 INCH ABOVE THE DOOR TOP.

4. IF THE DOOR OPENING HEIGHT INCREASES OR DECREASES, THE 49.688 DIMENSION WILL INCREASE OR DECREASE THE SAME AMOUNT. ESI MUST BE NOTIFIED IF THE OPENING HEIGHT IS OTHER THAN 84 INCHES.

5. .500X2.500X6 EXT. REINF. WITH(2) .375-24 TAPPED HOLES BY CAB SUPPLIER REQUIRED.

6. ALL LAPS ARE BASED ON A .750 OF A INCH.

7. ALL DIMENSIONS SHOWN IN INCHES.

8. ALL HOLES UNLESS NOTED-.201 DIA.

9. DIMENSIONS SHOWN ARE FOR A 96 INCH MAXIMUM CAB HEIGHT ONLY. IF CAB HEIGHT IS MORE THAN 96 INCHES CONTACT ESI

10. MINIMUM 12G.A. INTERNAL REINFORCEMENT RQUIRED BEHIND ALL DOOR FACE HOLES AND KEYSLOTS.

11. DOOR BLOCK BY CAB SUPPLIER.

12. DRILL(2) .343 HOLES 14.5 INCHES UP FROM THE TOP OF THE DOOR PANEL AND 1 INCH IN FROM BOTH ENDS OF THE CAR HEADER PLATE.

"A"= OPENING _____
"B"= (A/2)-2 _____
"C"= A-.750 _____
"P"= (A/2)-11 _____

JOB NO. _____
JOB NAME _____
LOCATION _____
CUSTOMER _____
CUSTOMER NO. _____

DATE	QTY.	ISSUED TO

HEADER PLATE BY CAB SUPPLIER ☐
ESI INC. ☐
SEE NOTE NO.2

INCH DIMENSIONS
TOLERANCE UNLESS SHOWN
SOURCE/SPEC#/FINISH/WT

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PLOT SCALE: = 9.00

REV	DATE	CH'K	DESCR

DRAWN BY LJP
DATE 07/07/04

ELEVATOR SOLUTIONS INTERNATIONAL INC.
ARKANSAS CITY, KANSAS

NAME
ES-1
CENTER OPENING
CAR DATA

ESIBORDERB
R0, 07-04
B

C-1100a