

NOTES

1. MINIMUM 12GA. INTERNAL REINFORCEMENT REQUIRED BEHIND ALL DOOR FACE HOLES AND KEYSLOTS.
2. ALL DIMENSIONS SHOWN IN INCHES.
3. ALL LAPS ARE BASED ON A .750 OF A INCH.
4. ESI MUST BE NOTIFIED IF DOOR OPENING HEIGHT IS OTHER THAN 84 INCHES.
5. THE HATCH HEADER TO BE SUPPLIED BY THE ENTRANCE MANUFACTURER.
6. EMERGENCY KEYWAYS TO BE .437 I.D. HOLE LOCATED AS SHOWN. IF DOOR HEIGHT CHANGES FROM A 84.500 PANEL CHANGE THE "S" DIMENSION THE SAME AMOUNT. THE KEYWAYS TO BE PUT ONLY AT FLOORS SPECIFIED BY THE ELEVATOR CONTRACTOR.
7. DRILL A 1.000 INCH DIAMETER HOLE ON CENTER LINE OF OPENING.

A = OPENING _____
 B = (A/2) - 2 _____
 C = A - .750 _____
 P = (A/2) - 11 _____

DOOR HEIGHT	84.500	96.500	108.500	120.500
S	3.500	15.500	27.500	39.500
HANGER POCKET		G		H
STANDARD DUTY		4.750		8.750
HEAVY DUTY		5.500		9.500

JOB NO. _____
 JOB NAME _____
 LOCATION _____
 CUSTOMER _____
 CUSTOMER NO. _____
 DATE QTY. ISSUED TO _____

RIGHT HAND SHOWN
 LEFT HAND OPPOSITE
 ELEVATION VIEW CORRIDOR SIDE
 KEYSLOTS AND HOLES SHOWN (ON BACK OF DOOR)

INCH DIMENSIONS
 TOLERANCE UNLESS SHOWN
 SOURCE/SPEC#/FINISH/VT

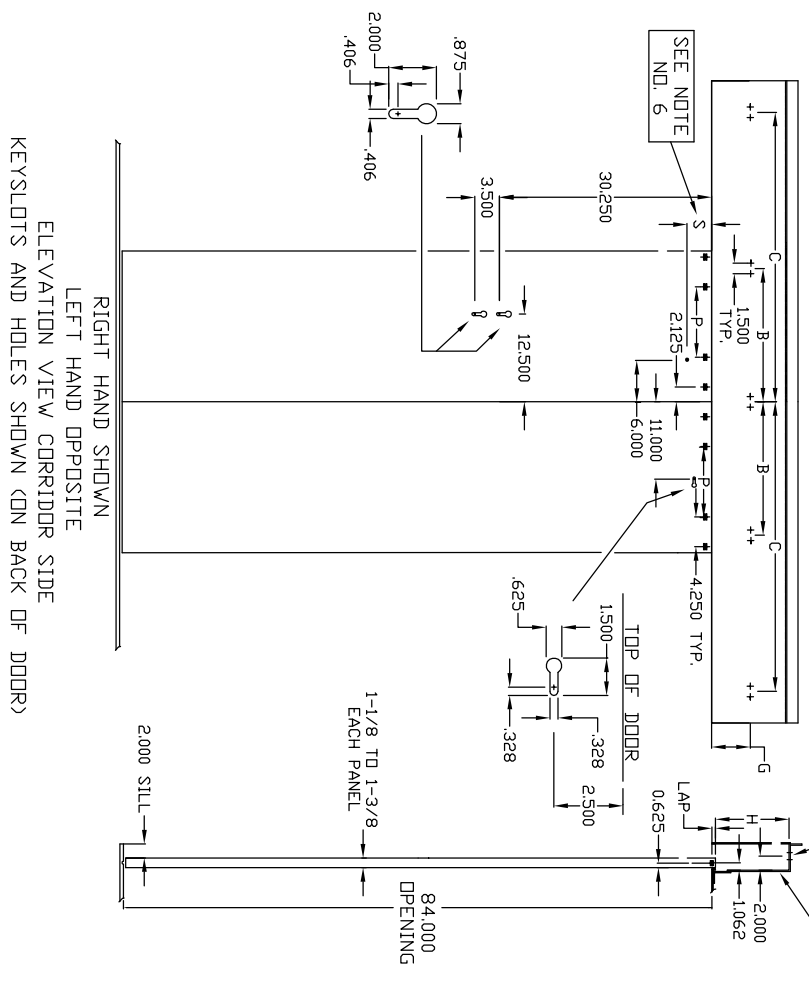
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PLUT SCALE = 9.00

DATE	CHK	DESCR
DATE	CHK	DESCR

DRAWN BY LJP DATE 07/07/04
 ELEVATOR SOLUTIONS INTERNATIONAL INC. ARKANSAS CITY, KANSAS
 NAME ES-1 CENTER OPENING HATCH DATA
 ESTIMATED RQ. 07-04
B

H-1100a



SEE NOTE NO. 5
 SEE NOTE NO. 7

SEE NOTE NO. 6