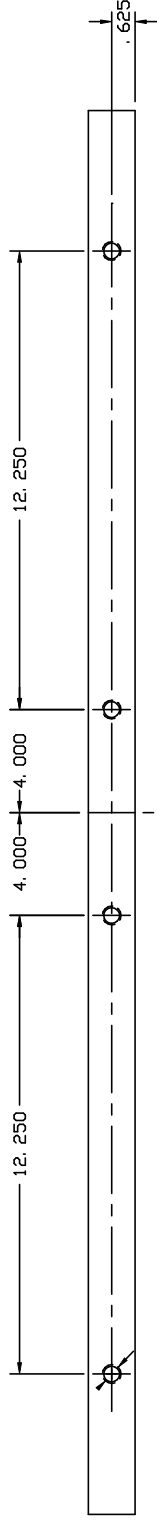


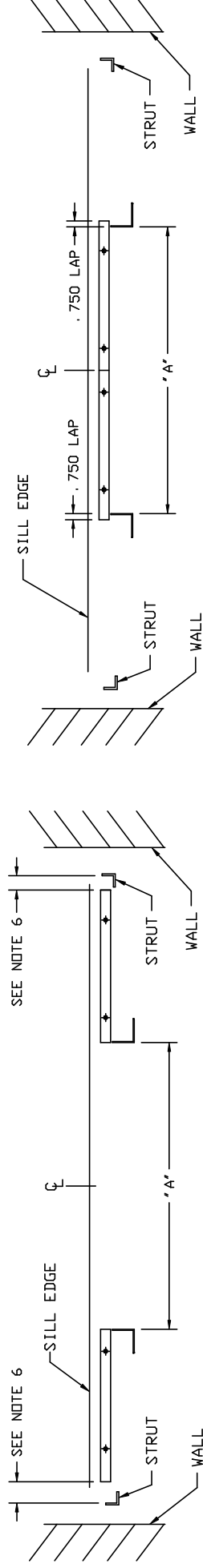
NOTES

1. MINIMUM 12 GA. INTERNAL REINFORCEMENT REQUIRED BEHIND ALL KEYSLOTS.
2. DRILL A 1 INCH DIAMETER HOLE SIX INCHES OFF CENTER LINE OF OPENING.
3. ESI MUST BE NOTIFIED IF DOOR OPENING HEIGHT IS OTHER THAN 84 INCHES.
4. EMERGENCY KEYWAYS TO BE A ϕ .438 THROUGH HOLE LOCATED AS SHOWN. IF DOOR HEIGHT CHANGES FROM A 84.5 INCH PANEL, CHANGE THE 'S' DIMENSION THE SAME AMOUNT. THE KEYWAYS TO BE PUT ONLY AT FLOORS SPECIFIED BY THE ELEVATOR CONTRACTOR.
5. THE HOISTWAY HEADER TO BE SUPPLIED BY THE ENTRANCE MANUFACTURER.
6. OPENINGS 36" TO LESS THAN 42" MUST HAVE 4.75" MINIMUM CLEARANCE. OPENINGS 42" TO 48" MUST HAVE 3.25" MINIMUM CLEARANCE.

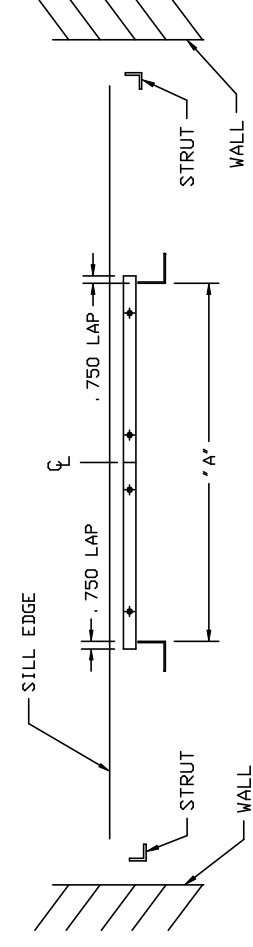


(2) .438-14-UNC-2B EACH PANEL

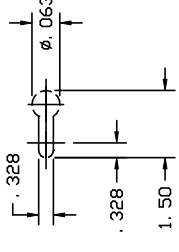
ENLARGED TOP VIEW OF DOORS



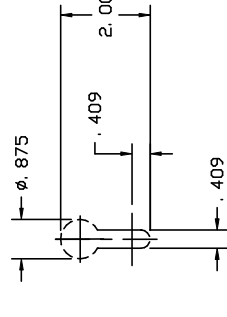
TOP VIEW - DOORS OPEN



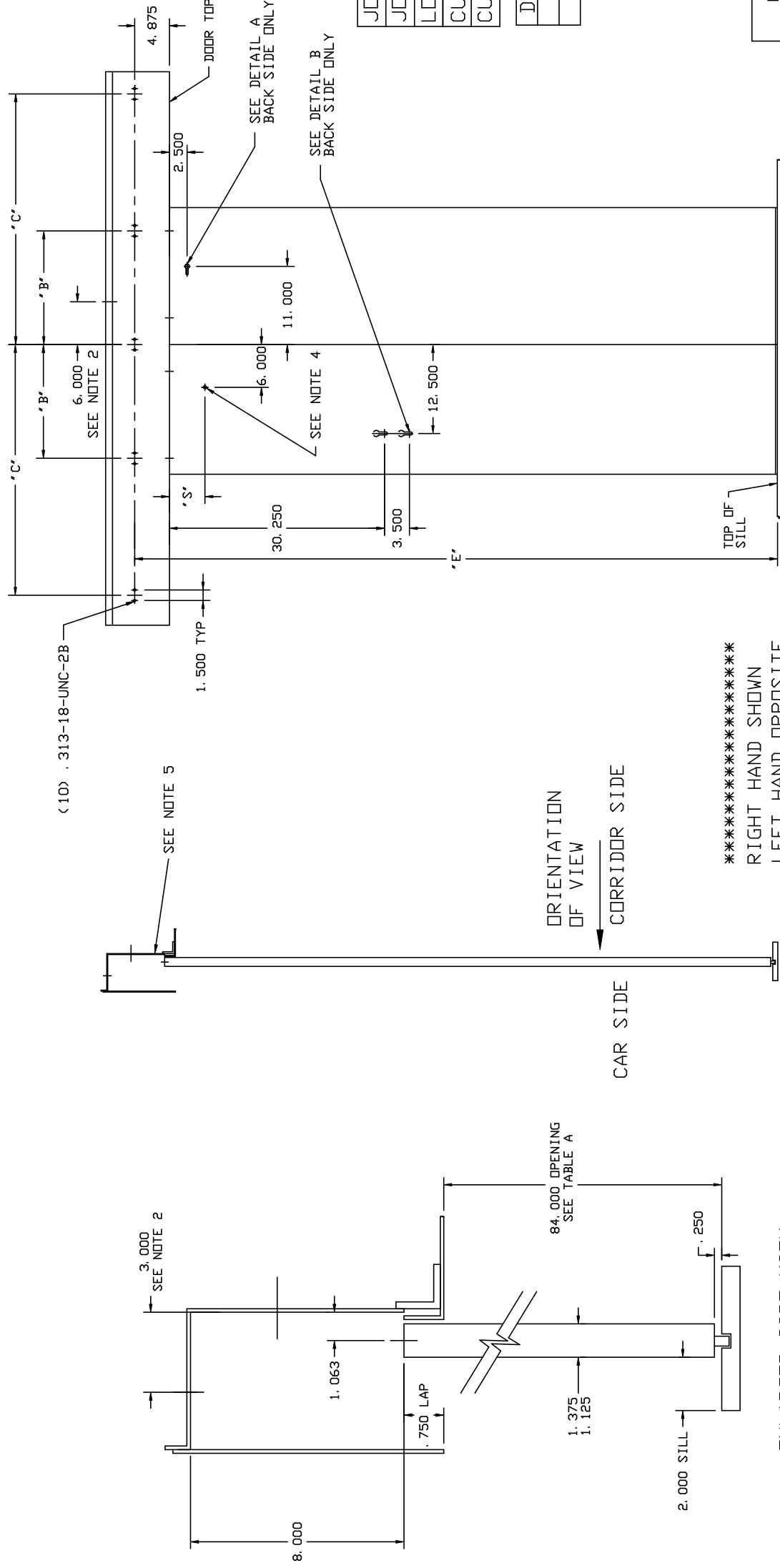
TOP VIEW - DOORS CLOSED



DETAIL A



DETAIL B



ENLARGED SIDE VIEW

ELEVATION VIEW CORRIDOR SIDE

 RIGHT HAND SHOWN
 LEFT HAND OPPOSITE

JOB NO.	
JOB NAME	
LOCATION	
CUSTOMER	
CUST. NO.	

DATE	QTY	ISSUED TO

TABLE A

"A" = OPENING WIDTH
 "B" = (A/2) - 2
 "C" = A - .75

OPENING	DOOR HEIGHT	'S'	'E'
84.00	84.50 ± .06	3.50	89.625
96.00	96.50 ± .06	15.50	101.625
108.00	108.50 ± .06	27.50	113.625
120.00	120.50 ± .06	39.50	125.625

INCH DIMENSIONS
 TOLERANCE UNLESS SHOWN

SOURCE/SPEC#/FINISH/WT

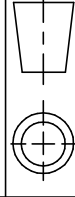
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PLDT SCALE: = 9.00

DATE CH'K DESCR
 DRAWN BY DATE
 LJP 07/07/04

ELEVATOR SOLUTIONS INTERNATIONAL INC.
 ARKANSAS CITY, KANSAS

NAME ES-3
 CENTER OPENING HATCH DATA



ESIBRIBERB R0, 07-04

H-1300a